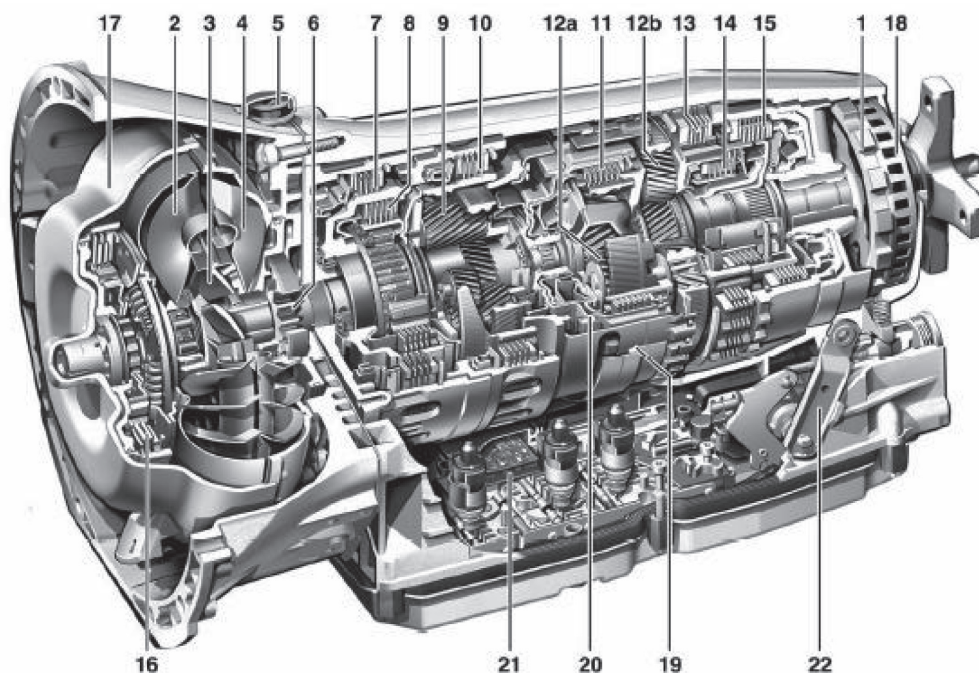


## Mercedes 722.9

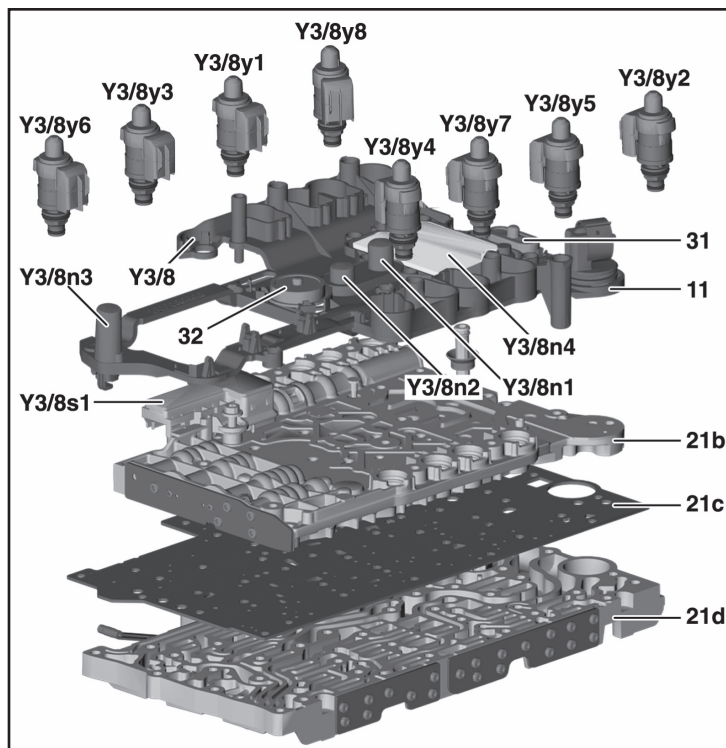


### Major Components Legend

|                                                                            |                                                        |
|----------------------------------------------------------------------------|--------------------------------------------------------|
| 1. Park pawl gear                                                          | 13. BR multi-disk brake                                |
| 2. Turbine wheel                                                           | 14. K3 multi-disk clutch                               |
| 3. Stator                                                                  | 15. B2 multi-disk brake                                |
| 4. Impeller                                                                | 16. Torque converter lockup clutch                     |
| 5. Transmission housing ventilation                                        | 17. Torque converter housing                           |
| 6. Oil pump                                                                | 18. Exciter ring for speed measurement (Output speed)  |
| 7. B1 multi-disk brake                                                     | 19. Ring magnet for speed measurement (Internal speed) |
| 8. K1 multi-disk clutch                                                    | 20. Ring magnet for speed measurement (Turbine speed)  |
| 9. Ravigneaux gear set                                                     | 21. Electro hydraulic control unit                     |
| 10. B3 multi-disk brake                                                    | 22. Range selector lever                               |
| 11. K2 multi-disk clutch                                                   |                                                        |
| 12a. Front simple planetary gear set (Also referred to as center gear set) |                                                        |
| 12b. Rear simple planetary gear set                                        |                                                        |

## Electrohydraulic Control Module Component I.D.

- 11 Plug connection
- 21b Valve body upper
- 21c Intermediate panel
- 21d Valve body lower / Shift housing
- 31 Oil control float 1
- 32 Oil control float 2
- Y3/8 Electric control module
- Y3/8n1 Turbine rpm sensor
- Y3/8n2 Internal rpm sensor
- Y3/8n3 Output rpm sensor
- Y3/8n4 Transmission control module
- Y3/8s1 Selection range sensor
- Y3/8y1 Working pressure control solenoid valve
- Y3/8y2 K1 clutch control solenoid valve
- Y3/8y3 K2 clutch control solenoid valve
- Y3/8y4 K3 clutch control solenoid valve
- Y3/8y5 B1 brake control solenoid valve
- Y3/8y6 B2 brake control solenoid valve
- Y3/8y7 B3 brake control solenoid valve
- Y3/8y8 Torque converter lockup clutch control solenoid valve



## Shift Members & Solenoid Valve State

| Shift Member<br>Shift Valve<br>Valve State |        | B1<br>Y3/8y5<br>Pressure/Current | B2 *<br>Y3/8y6<br>Pressure/Current | B3<br>Y3/8y7<br>Pressure/Current | BR *<br>Y3/8y6<br>Pressure/Current | K1<br>Y3/8y2<br>Pressure/Current | K2<br>Y3/8y3<br>Pressure/Current | K3<br>Y3/8y4<br>Pressure/Current |
|--------------------------------------------|--------|----------------------------------|------------------------------------|----------------------------------|------------------------------------|----------------------------------|----------------------------------|----------------------------------|
| Gear                                       | Ratio  | ▲                                | ▲                                  | ▲                                |                                    | ▲                                | ▲                                | ▲                                |
| 1                                          | 4.377  | C=Max / P=0                      | X / C=V / P=V                      | X / C=V / P=V                    |                                    | C=0 / P=0                        | C=Max / P=0                      | X / C=V / P=V                    |
| 2                                          | 2.859  | X / C=V / P=V                    | X / C=V / P=V                      | C=0 / P=0                        |                                    | C=0 / P=0                        | C=Max / P=0                      | X / C=V / P=V                    |
| 3                                          | 1.921  | C=Max / P=0                      | X / C=V / P=V                      | C=0 / P=0                        |                                    | X / C=V / P=V                    | C=Max / P=0                      | X / C=V / P=V                    |
| 4                                          | 1.368  | C=Max / P=0                      | X / C=V / P=V                      | C=0 / P=0                        |                                    | X / C=V / P=V                    | X / C=V / P=V                    | C=Max / P=0                      |
| 5                                          | 1      | C=Max / P=0                      | C=0 / P=0                          | C=0 / P=0                        |                                    | X / C=V / P=V                    | X / C=V / P=V                    | X / C=V / P=V                    |
| 6                                          | 0.82   | X / C=V / P=V                    | C=0 / P=0                          | C=0 / P=0                        |                                    | C=0 / P=0                        | X / C=V / P=V                    | X / C=V / P=V                    |
| 7                                          | 0.728  | C=Max / P=0                      | C=0 / P=0                          | X / C=V / P=V                    |                                    | C=0 / P=0                        | X / C=V / P=V                    | X / C=V / P=V                    |
| N (1)                                      |        | C=Max / P=0                      | C=0 / P=0                          | X / C=V / P=V                    | C=0 / P=0                          | C=0 / P=0                        | C=Max / P=0                      | X / C=V / P=V                    |
| N (2)                                      |        | X / C=V / P=V                    | C=0 / P=0                          | C=0 / P=0                        | C=0 / P=0                          | C=0 / P=0                        | C=Max / P=0                      | X / C=V / P=V                    |
| R (1)                                      | -3.416 | C=Max / P=0                      | see BR                             | X / C=V / P=V                    | X / C=V / P=V                      | C=0 / P=0                        | C=Max / P=0                      | X / C=V / P=V                    |
| R (2)                                      | -2.231 | X / C=V / P=V                    | see BR                             | C=0 / P=0                        | X / C=V / P=V                      | C=0 / P=0                        | C=Max / P=0                      | X / C=V / P=V                    |

X = Shift member applied C = Current applied to solenoid valve P = Pressure from solenoid valve to shift member (0 = zero / V = variable / Max = maximum)  
Y3/8y1 = Working pressure

\* B2 and BR share the same solenoid valve, the oil is directed to a different member via the selector shift valve.

▲ No current = no pressure (1) = S mode ▲ No current = max. pressure (2) = C mode

If transmission enters emergency mode while driving, all solenoid valves are switched off. Trans will shift into 6th gear.

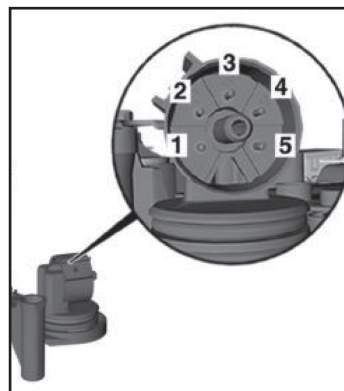
? This is because the solenoid valves for B1, K2 & K3 deliver max pressure with no current applied.

? After engaging P position, then D position; only 2nd and R gear is available.

- Converter housing is die-cast aluminum.
- Transmission housing is die-cast manesium.
- Requires aluminum bolts. If replacement is necessary, aluminum bolts must be used.
- Lock-up torque converter is never fully locked.
- Lock-up clutch will be switched off and lower gear selected if oil temperature is greater than 284°F (140°C).
- Solenoids Y3/8y2, Y3/8y6, Y3/8y7 and Y3/8y8 are normally closed, no current = no pressure.
- Solenoids Y3/8y1, Y3/8y3, Y3/8y4 and Y3/8y5 are normally open, no current = max pressure. Limp home mode when all are de-energized.
- Transmission fluid is ATF 3353, Mercedes part #A001-989-45-03-12.

Electrical plug connector pin indentification:

- 1 = CAN C High
- 2 = CAN C Low
- 3 = to Diagnostic X11/4 according to wiring diagram  
(no known function yet)
- 4 = circuit 87 (relay & fuse depending on model)
- 5 = circuit 31



**Clutch Application Chart**

| Gear  | Gear Ratio<br>W7A 700 | B1 | B2 | B3 | BR | K1 | K2 | K3 |
|-------|-----------------------|----|----|----|----|----|----|----|
| 1     | 4.377                 |    | ●  | ●  |    |    |    | ●  |
| 2     | 2.859                 | ●  | ●  |    |    |    |    | ●  |
| 3     | 1.921                 |    | ●  |    |    | ●  |    | ●  |
| 4     | 1.368                 |    | ●  |    |    | ●  | ●  |    |
| 5     | 1.000                 |    |    |    |    | ●  | ●  | ●  |
| 6     | 0.820                 | ●  |    |    |    |    | ●  | ●  |
| 7     | 0.728                 |    |    | ●  |    |    |    | ●  |
| N (1) |                       |    |    | ●  |    |    |    | ●  |
| R (1) | -3.416                |    |    | ●  | ●  |    |    | ●  |
| R (2) | -2.231                | ●  |    |    | ●  |    |    | ●  |

(1) = S mode (2) = C mode

- 2 shift members are already applied when transmission is in 'N', only one shift member needs to be applied when a drive gear is selected.
- A gear change is performed by applying a shift member while disengaging another shift member.

## Changes compared to old pan.

