Technical Information Sheet no. 5



CONNECTOR SYSTEMS FOR IGNITION CIRCUITS

A few words of introduction

40,000 volts, temperatures up to 250 °C, vibration, salt water, road dust, cleaning agents ... these are just a few of the permanent stresses to which connectors and ignition cables are subjected dayin, day-out. Ignition lead sets bearing the Beru name are therefore constructed to be totally waterproof, resistant to corrosion, stress free and as a special feature, a reliable contact system. Beru ignition lead sets are manufactured to original equipment quality and, where necessary, suppressed in accordance with the VDE standard.

This brochure explains how you can repair or totally replace ignition lead sets reliably and professionally with the help of the Beru ZAZ 3 workshop range. The range enables workshops for the very first time to employ the same attachment techniques used as standard in mass manufacture.

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PowerCable



Reliability comes from updating with the right ignition cables

European automobile manufacturers use three different types of OE ignition cable systems in their vehicles: either resistance ignition circuits with wire resistance in the cable, with carbon resistance in the cable or ignition circuits with a copper core on which the suppression resistance is integrated in the connectors.

Up to just a few years ago bakelite connectors and PVC ignition cables were still being installed in many vehicles; the spark plug connectors used in these systems had no protection whatsoever against water ingress and dust/dirt. So if the system requires updating we recommend ignition cables and connectors from Beru for your customers: for copper ignition cables, Beru CopperCable, for resistor ignition cables, Beru PowerCable. These quality cables guarantee precision ignition sequence, optimum engine performance and low fuel consumption - to the same OE supplier quality. The following pages give you information and tips on repairing and

assembling together complete Power and CopperCable systems.

Modern connection materials from Beru offer many advantages

	Previously	Today
Ignition cables	PVC	Silicon
Safe voltage	15,000 V	40,000 V
Temperature resistance (max.)	3° 08	250 °C
Protection against water and moisture	limited	100%



Ignition cable contact options			
Description	Application	Order no.	Packaging unit
Locating sleeves	primarily Audi VW BMW	0 901 300 001	1 box = 100 units
Saw-tooth sleeves	primarily Audi VW Seat	0 901 300 002	100 units
M3 threaded sleeves	primarily Mercedes-Benz Porsche	0 901 300 003	100 units
SAE ignition cable sleeves	primarily Ford Opel Fiat	0 901 300 004	100 units
SAE 90° ignition cable sleeves	primarily Ford Opel	0 901 300 007	100 units
Ignition distributor sleeves	Universal for DIN connector pin	0 901 300 005	100 units
Copper ignition cable	Description	Order no.	Packaging unit
	Silicon ignition cable 7 mm dia. black Silicon ignition cable	0 300 800 023	25 m roll
	7 mm dia. red	0300 800 021	25 m roll
	7 mm dia. black	0 300 800 002	50 m packed in boxes
Resistance cable (5,64 k Ω /m)	Description	Order no.	Packaging unit
	PowerCable silicon 7 mm blue	0 300 800 030	25 m roll (inklusive of 100 contact needles 0 901 300 010)

Temperature resistant at		Insulation
Thermal ageing (3000 h)	Thermal overload (1 h)	
105 °C	120 °C	PVC
120 °C	155 °C	EPP, Hypolon, EPDM
155 °C	180 °C	EVA
180 °C	220 °C	Silicon
220 °C	250 °C	Silicon
	Temperature resistant at Thermal ageing (3000 h) 105 °C 120 °C 155 °C 180 °C 220 °C	Temperature resistant at Thermal ageing (3000 h) Thermal overload (1 h) 105 °C 120 °C 120 °C 155 °C 155 °C 180 °C 180 °C 220 °C 220 °C 250 °C



Guide: The right "contact" for every vehicle

What you need:

- The Beru ZAZ 3 workshop range
- Beru ignition cable from the roll
- Beru connectors

And how it's done:

- **1.** Select the correct connectors or the waterproof moulding with the help of the diagrams on the following pages.
- **2.** Read the description on the relevant ignition cable contacts. (Alongside this description you will find the order number and packaging unit.)
- **3**. Remove the complete ignition harness ("old") or individual cable and measure out the cable lengths (marking the cable-cylinder order beforehand if required).
- **4.** Using the Beru ignition connectors, sleeves and the Beru ZAZ 3 crimping pliers, make up the corresponding ignition cable set (Installation Instructions on Page 6, Page 19).

The ZAZ 3 crimping pliers: an indispensable tool

For repairs or replacement, Beru offers a practical tool which will enable you to crimp the sleeves onto the ignition cables to the same standard as the original fittings:

The Beru ZAZ 3 crimping pliers

The key advantages:

- The compression pressure, which is important to ensure a reliable connection, can be achieved quickly and easily during the crimping process.
- This is the only way to achieve the stipulated withdrawal values.
- This is the only way that OE quality connectors can be used.
- This is the only way to carry out repairs on the engine itself without any problems. The cable system does not have to be replaced.



CopperCable connector systems

Audi, BMW, Mercedes, Seat and VW vehicles are fitted with technically superior high-quality copper ignition circuit systems as standard. Silicon-coated or injection moulded connectors, with integrated suppression resistance for waterproof protection, are two of the features of this engineering. The design ensures optimum heat protection, is resistant to disruptive discharge up to 40,000 volts and vibration-resistant. The suppression (in accordance with VDE) is co-ordinated to suit the ignition system of the vehicle manufacturer. Thanks to their silicon coating the ignition cables are highly flexible up to 250 °C.

How the ignition cables are attached for total reliability as shown by the example of a Mercedes-Benz connector with M3 threaded sleeve



1 Remove the insulation at the end of the ignition cable with the help of an appropriate tool (wire cutter). An easy way to check the correct length of cable has been stripped, i.e. 6.8 mm, is to place it in the head of the pliers.



 $2 \begin{array}{c} \text{Now carefully position the M3 threaded sleeve onto} \\ \text{the ignition cable. We recommend that you twist the} \\ \text{fine copper wires slightly beforehand so they do not splay} \\ \text{out when being connected, instead they all slot into the} \\ \text{threaded section of the connection sleeve.} \end{array}$



3 To produce the connection between sleeve and copper core, proceed as follows: first place the ignition cable with sleeve into the crimping pliers - so that the thread protrudes out of the plier jaws. Then press the pliers together until they self-release.



4 The connection between the sleeve and silicon outer sleeve is created during the second crimping process. Use the crimping pliers in position 1. Insert the sleeve in such a way that it closes together with the rear edge of the pliers, then press the pliers together until they self-release.



 $5\,$ Fitting the spark plug connector or the ignition distribution connector: apply installation oil to the ignition cable and the internal silicon seal on the connector.



6 The ignition cable must now be screwed into the connector. Finally, unscrew it by one quarter revolution to make it easier to subsequently unscrew the connector.



nstallation Instructions for CopperCable



Spark plug connectors Spark plug Description and Order no. Ignition cable D d ZLE 004/3 PVC/silicon ignition cable SW 21 4 mm 0 300 012 002 with saw-tooth contact Ð ZLE 147 PVC/silicon ignition cable 0 300 032 101 with saw-tooth contact Ш Silicon ignition cable ZLE 166 SW 16/21 0 300 032 107 with locating sleeve contact 4 mm ZLE 185 0 300 132 104 援) (10) Silicon ignition cable ZLE 190 SAE SW 16 0 300 332 109 with locating sleeve contact

Connector Systems

Ignition distributor connector			
Distributor cap	Description and Order no.	Ignition cable	
	VESO 112 0 300 513 116	PVC/silicon ignition cable with saw-tooth contact	
Distributor cap with 8 mm DIN connection, 27 kV engineering	VESO 113 0 300 513 113	Silicon ignition cable with M3 contact	
	VES 101 0 300 413 107	PVC/silicon ignition cable with saw-tooth contact	
	VESO 118 0 300 513 141		
Distributor cap with 4 mm connection, 27 kV engineering	VES 107 0 300 413 113	Silicon ignition cable with locating sleeve contact	
*	★ VESO 117 0 300 513 140	Silicon ignition cable with locating sleeve contact	
	VESO 120 0 300 513 124	PVC/silicon ignition cable with M3 contact	
Distributor cap with 4 mm connection, 30 kV Motronic engineering	VES 106 Image: Constraint of the second	Silicon ignition cable with locating sleeve contact	

★ Fitted as standard

MM

Ignition coil connector Ignition coil Description and Order no. Ignition cable F 73 VESO 112 PVC/silicon ignition cable 0 300 513 116 with saw-tooth contact BERU 1000 Ignition coil with 8 mm DIN **VESO 119** PVC/silicon ignition cable connection, 27 kV engineering 0 300 513 122 with locating sleeve contact 1 M VES 101 Silicon ignition cable 0 300 413 107 with saw-tooth contact **VESO 118** BERU 0 300 513 141 × Ignition coil with 4 mm VES 107 Silicon ignition cable 0 300 513 107 connection, 27 kV engineering with locating sleeve contact × VESO 117 Silicon ignition cable 0 300 513 140 with locating sleeve contact Silicon ignition cable VES 103 BERU 0 300 413 109 with saw-tooth sleeve contact

Connector Systems

★ Fitted as standard

Ignition coil with 4 mm

connection, 30 kV engineering

×

VES 106

0 300 413 112

Silicon ignition cable

with locating sleeve contact

Tip when installing in BMW with pulse timer for the 4 or 6 cylinder versions

On 4 cylinder engines an induction timer is fitted to the ignition cable of the 4th cylinder, on 6 cylinder engines this is fitted to the ignition cable of the 6th cylinder.



Just remove the defective cable only.







 $5^{\text{Nov}}_{\text{oil.}}$ Now lubricate the ignition cable with installation

When replacing cables, save the time-consuming and costly work of refitting an ignition cable with a built-in pulse timer. Your customer will be grateful to you for the roughly thirty pounds he saves.



Unscrew the ignition distributor plug on the new Z CopperCable (spray with Beru installation oil).



4 The ignition cable with the M3 connection can now be pushed through the pulse timer.



6 Finally, screw on the ignition distributor connector of the CopperCable.

Connector Systems

MERCEDES-BENZ



 \star Fitted as standard



 \star Fitted as standard

MERCEDES-BENZ

Ignition distributor connectors			
Distributor cap	Description and Order no.	Ignition cable	
Distributor cap with 8 mm DIN connection	VESO 113 0 300 513 113	Silicon ignition cable with M3 contact	
Distributor cap with SAE connection	VSO 103 0 300 504 101	Silicon ignition cable with M3 contact	
	M108 A to E CopperCable Complete ignition cable for ignition distributor - spark plug	The distributor connectors for the distri-	
Distributor cap with M4 connection	M111 A to C CopperCable Completion ignition cable for ignition distributor - ignition coil	butor cap with M4 connection cannot be fitted (crimped) on their own. Beru therefore supplies complete individual ignition cables in various lengths. (see CopperCable List of Applications).	

	Ignition coil connectors				
	Ignition coil	Description and Order no.	Ignition cable		
	Ignition coil with 8 mm DIN connection, standard connector pin	VESO 113 0 300 513 113			
	Ignition coil with 8 mm DIN connection with thick connector pin	VSO 105 0 300 504 103			
systems	Twin ignition coil (2 no.)	VS 107 0 300 404 108			
Connector	Twin ignition coil/connector coil (2; or 3 no.)	VS 106 0 300 404 107	Silicon ignition cable with M3 contact		

Spark plug connectors for 4 cylinders, 16 valves				
Spark plug		Description and Order no.	Ignition cable	
)HE	ZLE 200 0 300 312 108		
SW 16/21	SAE		Silicon ignition cable with M3 contact	

Ignition distributor connectors			
Distributor Cap	Description and Order no.	Ignition cable	
	VESO 120 0 300 513 124		
Distributor cap with M4 connection 16 valve version, 30 kV engineering	VES 114 0 300 413 120	Silicon ignition cable with M3 contact	

Ignition coil connectors			
Ignition coils	Description and Order no.	Ignition cable	
	VESO 120 0 300 513 124		
Ignition coil with 4 mm	VES 114	Silicon ignition cable	
connection, 30 kV engineering	0 300 413 120	with M3 contact	

Connector systems

VW/AUDI/SEAT

Spark plug connectors				
Spark plug		Description and Order no.		Ignition cable
SW 16	SAE	ZLE 168 0 300 332 105		16 valve engines PVC/silicon ignition cable with saw-tooth contact
SW 21	4 mm	ZLE 205 0 300 072 110		8 valve engines
SW 16	SAE	ZLE 212 0 300 172 107		V6 engines (Audi) Silicon ignition cable with locating sleeve contact
SW 16	SAE	ZLE 226 0 300 172 108		VR6 engines (Volkswagen)

	Ignition distributor connectors			
	Distributor cap	Description and Order no.	Ignition cable	
	Distributor cap with 8 mm DIN connection \rightarrow 7.84	VESO 113 0 300 513 113	PVC/silicon ignition cable with M3 contact	
tems		VES 105 0 300 413 111		
Connector sys	Distributor cap with saw-tooth connection $8.84 \rightarrow$	VESO 116 0 300 513 119	PVC/silicon ignition cable with saw-tooth contact	

Ignition coil connectors			
Ignition coil	Description and Order no.	Ignition cable	/SI
$\begin{array}{c} \bigstar \\ \mbox{Ignition coil with} \\ 8 \mbox{ mm DIN connection} \\ \rightarrow \ 7.84 \end{array}$	VES 102 0 300 413 108		VW/AUDI
Ignition coil with saw-tooth connection $8.84 \rightarrow$	VESO 116 0 300 513 119 VESS 105 0 300 413 111	PVC/silicon ignition cable with saw-tooth contact	
Ignition transformer 6 cylinderIgnition transformer 4 cylinder	VESO 116 0 300 513 119		Connector systems

 \star Fitted as standard

Spark plug connectors				
Spark plug	Description and Order no.	Ignition cable		
SW 16 SW 21 SAE	ZLE 175 0 300 112 101			
	Real Provide Action			
SW 16 SW 21 SAE	ZLE 171 0 300 312 102	Silicon ignition cable with M3 contact		

Ignition distributor connectors				
Distributor cap	Description and Order no.	Ignition cable		
	VESO 113 0 300 513 113	Silicon ignition cable with M3 contact		
Distributor cap with 8 mm DIN connection	VES 108 0 300 413 114	Silicon ignition cable with locating sleeve contact		

Ignition coil connectors				
Ignition coil	Description and Order no.	Ignition cable		
Ignition coil with 8 mm DIN connection	VESO 113 0 300 513 113	Silicon ignition cable with M3 contact		

PowerCable connector systems

For secure Beru PowerCable attachments:

The high-grade steel core of this PowerCable, which is wound around a silicon carrier, can reliably transmit high-voltage of up to 40,000 volts. To ensure that this high ignition voltage also reaches the spark plugs without power loss, the PowerCable is double-insulated with a highly flexible, internal silicon layer and a sheath which remains stable, flexible and resistant to disruptive discharge at temperatures between -60 °C and +250 °C. This silicon sheath provides effective protection for the power cable against external influences such as oil, petrol, salt water and acid. Between the inner and outer insulation there is a textile material, providing mechanical strengthening for the ignition cable.



2 Insert the contact pin into the cable between the insulation and resistor wire.



Now simply crimp the cable ...



Press the cable together with the thumb and index finger.



 ${\bf 3}$ Insert sleeve into the cable (contact pin on the sleeve).



5 then, with the help of the tool and installation oil, slide into the waterproof cover on the spark plug connector from below.

Installation instructions for PowerCable



One bag (100 no.) of contact pins is included with every 25 m roll of PowerCable.

0 901 300 010

100 nos. in poly bag

Waterproof Mouldings						
Туре	Order no.	Length (mm)	Cable dia.(mm)	Internaldia.(mm)	Material	Use
	G 1 PK 0 010 300 002	32	5+7	15	PVC	Ignition distrib.
	G 1 PL 0 010 300 003	50	5+7	15	PVC	Ignition distrib.
	G 1 N 0 010 110 001	40	7	13	Neoprene	Ignition distrib.
	G 1 S 0 010 120 003	38	7	13	Silicon	Ignition distrib.
	G 2 S 0 010 330 003	50	7	15	Silicon	Ignition distrib.
	G 2 P 0 010 100 001	48	7	13	PVC	Ignition distrib.
	G 3 P 5 0 010 100 002	25	5	13	PVC	Ignition distrib.
	G 3 P 7 0 010 100 003	25	5	13	PVC	Ignition distrib.
	G 4 P 7 0 010 100 006	30	5	11	PVC	Ignition distrib.
	GWS 7 0 010 020 006	14	_	18	Silicon	Spark plugs
	GWS 9 0 010 020 007	27	_	_	Silicon	Spark plugs
	GWS 7 0 010 320 002	67	7	10	Silicon	Ignition distrib., Spark plugs
	GW 11 0 010 310 005	47	7	_	Silicon	Ignition distrib., Spark plugs
	G 3 S 0 010 120 004	98,5	7	_	Silicon	Spark plugs

Connector systems

Helpful tools





Plug extractor

We all know the problem: the engine is hot, the spark plug connector is difficult to reach - now the spark plugs are supposed to be changed. If the connectors are pulled off at the cable there is the risk of the ignition cable being pulled out. Extracting the connector using the wrong type of pliers will damage the connector. The Beru solution: special tools which enable you to extract the spark plug connectors easily.

The practical and helpful Beru spark plug tool

In years gone by it was all so much easier. In those days car engine compartments were so large you could almost lose the power units in them. Changing the spark plugs was no problem at all: everything was easily accessible and it took just a few minutes to do the job. Nowadays it's totally different. Filled to the brim with electronics, every tiny space is utilised and spark plugs on modern 4-valve engines are located between deep crevices. A minor operation becomes a fiddly task even for mechanics.

But now even the do-it-yourself mechanic no longer needs to throw in the towel immediately. The helpful spark plug tools from Beru make light work of changing plugs. With the help of the tool the plugs can be carefully tightened and loosened without you injuring or burning yourself on the engine. The flexible, rubber tool gives the mechanic "finger-tip sensitivity", making it easy to avoid damaging the thread on the cylinder head or spark plugs caused e.g. by overtightening or using force. The spark plug also sits firmly in the tool. So damage components or incorrect electrode gap settings are now a thing of the past.



Fitting made easier: sharpening the ignition cable

We're all familiar with the problem of fiddling with ignition cables which are so difficult to insert into an ignition distributor connector, spark plug connector or waterproof cover.

There's now an amazingly simple solution which

makes installation so much easier for you. The end of the cable sheath can be sharpened slightly with the help of a normal pencil sharpener. Then, lubricated with a little installation oil, the ignition cable can be slotted easily into the opening provided.





The easy way to fit connectors, with the help of installation oil

A wide range of greases and oils are used in workshops for fitting spark plug, distributor and ignition coil connectors to ignition cables. But beware: not all materials are suitable! So it's better to be "safe than sorry"! We recommend Beru special installation oil. This oil quickly dissolves and leaves no residues (Order no. 0890 300 020).

It is vital not to use glycerine, engine oil, battery grease, silicon grease, silicon oil or cockpit spray. These materials are unsuitable and will clog the cables!





Workshop tips

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